

Work Order ID 56510

February 25, 2010 11:51:35 AM



Page 1

Item ID: D3389-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Web

Start Date: 2/25/10 Start Qty: 3.00



Cust Item ID:

Required Date: 3/05/10 Req'd Qty: 3.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D3389	Rev D

100

0.00



Skidtubes

Skidtubes

Memo

0.00

Skidtubes

1-Cut to length as per Dwg D3389 12-Drill pilot holes using DT8785 as per
Dwg D3389 13-Open holes to finish size as per Dwg D3389 14-Deburr

> DP 10-2-25

110

0.00



QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

2x3 BE 10-02-25

120

0.00



Chemical Conversion Coat per QSI005 4.1

HandFinish

Memo

0.00

Hand Finishing

3 - AWM 10-2-25

Work Order ID 56510

February 25, 2010 11:51:35 AM



Page 2

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QC:

Date:

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Sequence ID/
Work Center ID

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Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control



10/2/25

3

140

Identify as per dwg & Stock Location: L-6.

0.00



Packaging

Memo

0.00

Packaging

3 - - AWM10-2-25

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/03

MF 10-2-25

Picklist Print

February 25, 2010 11:51:34 AM

Page 1

Work Order ID: 56510



Parent Item: D3389-1



Parent Item Name: Web

Start Date: 2/25/10

Required Date: 3/05/10

Comments: IPP Rev:A[105.08.31][New issue][KJ/JLM]
IPP Rev:B 06-02-08 As per Rev C JLM
IPP Rev:C 07-11-13 ECN 1056 Rev D dwg DD verified by:EC

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D2500-3-100		Manufactured	No			100	Each	182.0000	3.0000			



Ext'n - I' Beam Web 4"

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

182

16

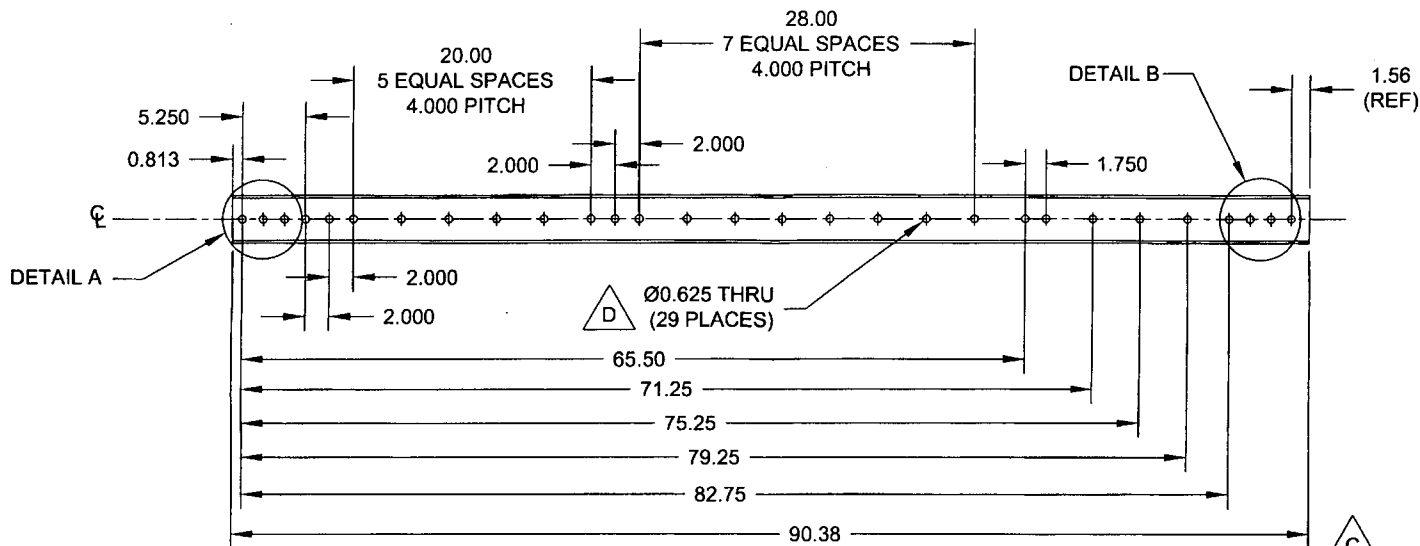
166

40196

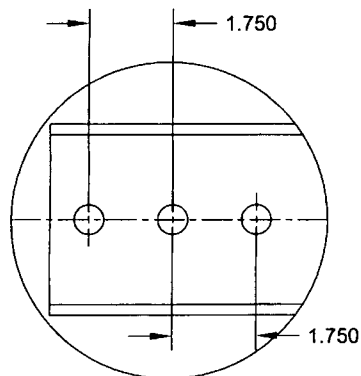
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3

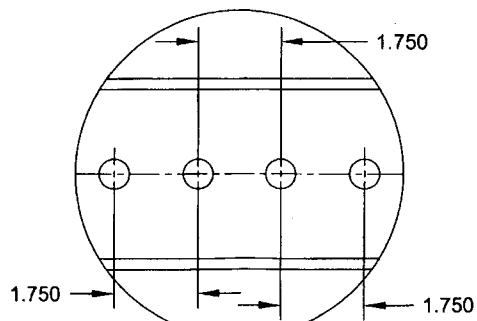
10-2-25



D3389-1 412 WEB



**DETAIL A
SCALE 2:5**



**DETAIL B
SCALE 2:5**

NOTES:

- 1) MATERIAL: MAKE FROM D2500-3 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 6.6 lbs

RELEASED
07.11.06 MJD

D	REVISE HOLE DIAMETER FROM Ø0.257 TO Ø0.625, ZONE D4; REFORMAT DRAWING	PH	07.10.09
C	DECREASE OVERALL LENGTH, MODIFY HOLE	PH	06.01.23
B	UPDATE DIMENSIONING	PH	05.06.13
A	NEW ISSUE	PH	05.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.09		
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